

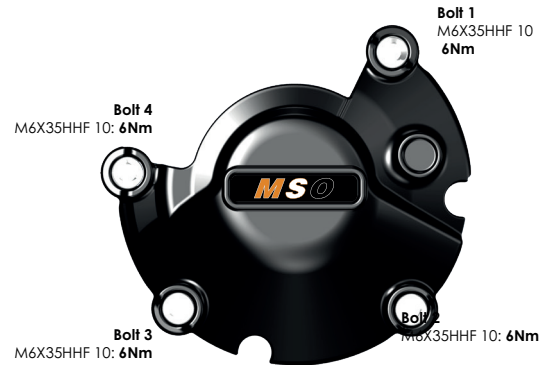
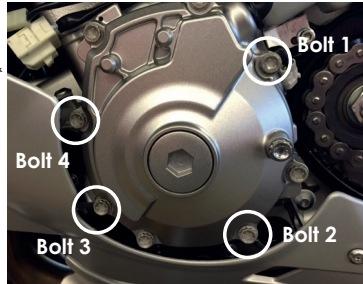
**THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:**

Secondary Alternator Cover Part No. EC-R1-2015-1-MSO / Secondary Clutch Cover Part No. EC-R1-2015-2-MSO / Secondary Pulse Cover Part No. EC-R1-2015-3-MSO & EC-R1-2019-3-MSO - RACE ONLY  
Bullet Frame Race Slider Set - STREET - Part No. FS-R1-2015-S / Bullet Frame Race Slider Set - RACE - Part No. FS-R1-2015-R / Yamaha 6mm Paddock Stand / Bobbin Set Part No. BA12-6-MSO-SET / Lower Chain Guard Part No. CGA10-MSO / Brake Lever Guard Part No: BLG-R1-2006-MSO Clutch Lever Guard Part No: CLG-R1-2006-MSO



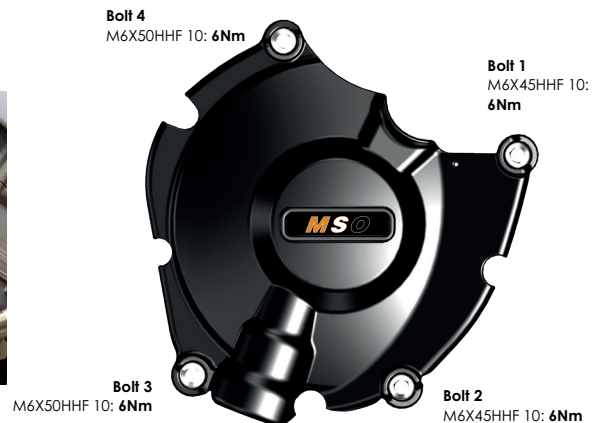
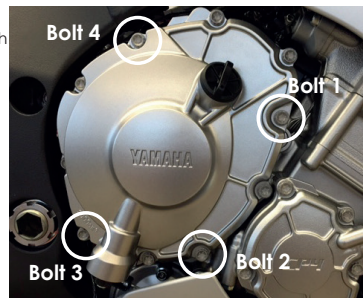
**SECONDARY ALTERNATOR COVER –  
PART NO. EC-R1-2015-1-MSO**

1. Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
2. Place the Secondary Alternator Cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct position as shown.
4. Tighten bolts to a Torque of 6Nm.  
DO NOT OVERTIGHTEN.



**SECONDARY CLUTCH COVER –  
PART NO. EC-R1-2015-2-MSO**

1. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
2. Place the Secondary Clutch Cover over the stock cover.
3. Assemble 4 replacement bolts loosely in the correct positions as shown.
4. Tighten bolts to a Torque of 6Nm.  
DO NOT OVERTIGHTEN.



**SECONDARY PULSE COVER –  
PART NO. EC-R1-2015-3-MSO and  
EC-R1-2019-3-MSO (RACE ONLY)**

1. Remove 3 existing bolts from the stock pulse cover, shown as position Bolt 1, 2 & 3.
2. Place the Secondary Pulse Cover over the stock cover.
3. Assemble 3 replacement bolts loosely in the correct positions as shown.
4. Tighten bolts to a Torque of 6Nm.  
DO NOT OVERTIGHTEN.

