



**S1000RR 2019-2021**

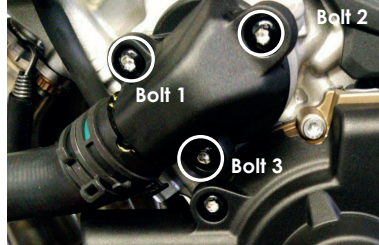
# FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



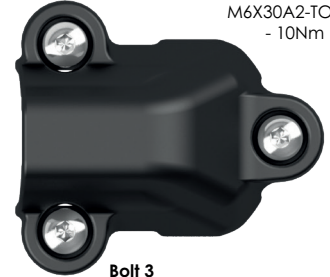
## SECONDARY WATER PUMP COVER PART NO. EC-S1000RR-2019-5-MSO

- 1 Fitting requires a COLD engine.
- 2 Decompress the system before loosening existing stock bolts.
- 3 Have all 3 Replacement Bolts to hand before removing existing stock bolts. 4 Loosen bottom fairing bolt to enable access to the Water Pump. 5 Remove 3 existing bolts from the stock water pump cover shown as bolt positions 1, 2 & 3
- 6 Place the Secondary Water Pump Cover over the stock cover. 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Tighten bottom fairing bolt.
- 10 Check coolant level & top up if necessary before starting engine.



**Bolt 1**  
M6X30A2-TORX  
- 10Nm

**Bolt 2**  
M6X30A2-TORX  
- 10Nm



**Bolt 3**  
M6X30A2-TORX  
- 10Nm